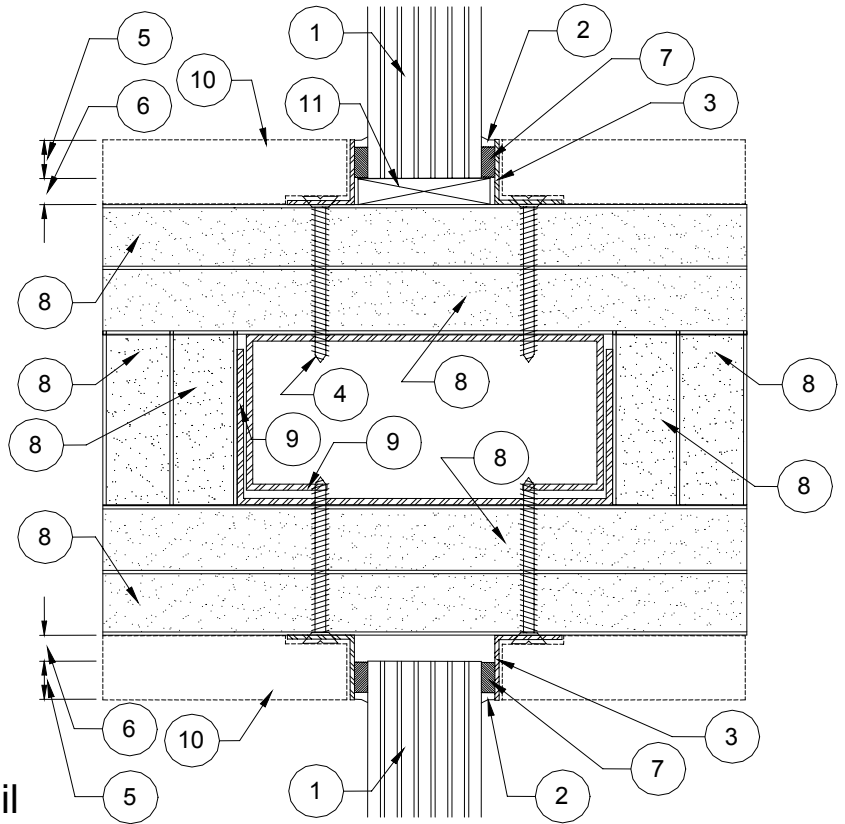


**SGG SWISSFLAM 90-N2 / SGG CONTRAFLAM 90-N2**  
**(Interior Use)**

**INSTALLATION DETAIL #8B**

- 1 Swissflam/Contraflam  
90-N2 1 7/16" o.a. (34mm)
- 2 Cont. Silicone Sealant
- 3 5/8"x5/8"x.040 Cont. Steel Angle
- 4 Stop Fastener  
(Min. #10x1 1/2" Flat Head)
- 5 3/8" Min. Glass Bite
- 6 1/4" Edge Clearance Typ.
- 7 Closed Cell PVC Tape
- 8 5/8" Type "X" Gyp. Board
- 9 Steel Stud Framing
- 10 Finish As Reqd. By Others
- 11 Setting Block (3" Min.)



**90 Min. Mullion Detail**



SGG Swissflam / SGG Contraflam should be installed only into listed fire rated door & frame assemblies with suitable setting blocks and tape. Allow for glass edge coverage of 3/8" and a minimum perimeter clearance of 3/16". Do not pressure glaze.

Check that the opening is plumb and square. Inspect carefully before installation, do not install glass which has visible edge or surface damage. Do not remove edge tape or protective sealant material. Damage to edge tape may indicate glass damage. Place setting blocks (3" min) at sill, located at approx. quarter points. Direct glass-to-perimeter frame contact should be strictly avoided. Check perimeter clearance and adjust setting blocks as needed. For use in interior fire rated wood, steel stud, gypsum board, concrete or masonry openings.

**LABELING**

Each piece of SGG Swissflam / SGG Contraflam shall be labeled, in accordance with NFPA 80, with the Vetrotech Saint-Gobain / Warnock Hersey International (WHI) identifying mark.

